

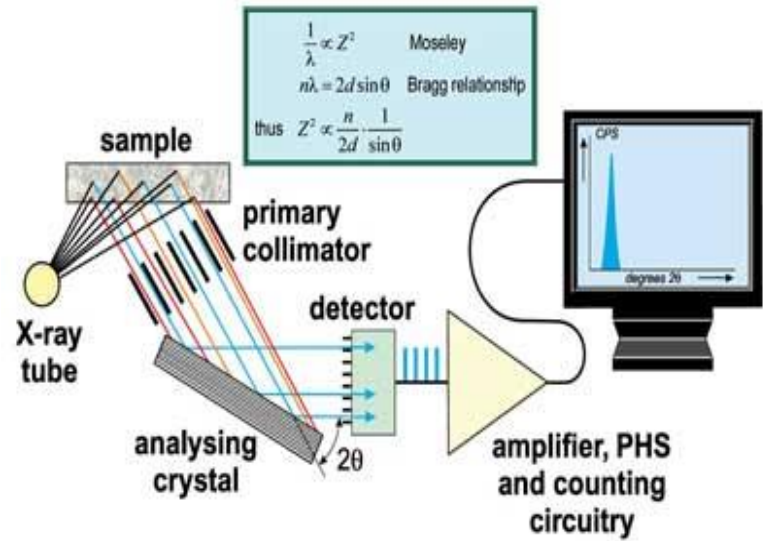
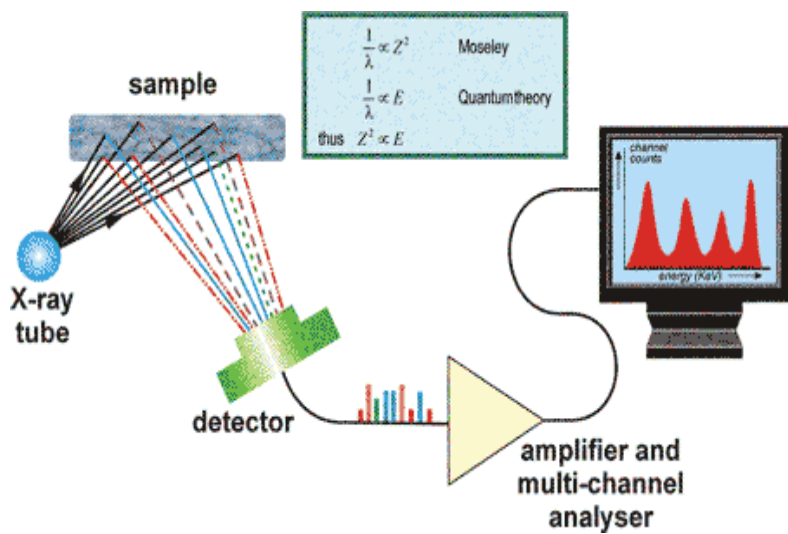
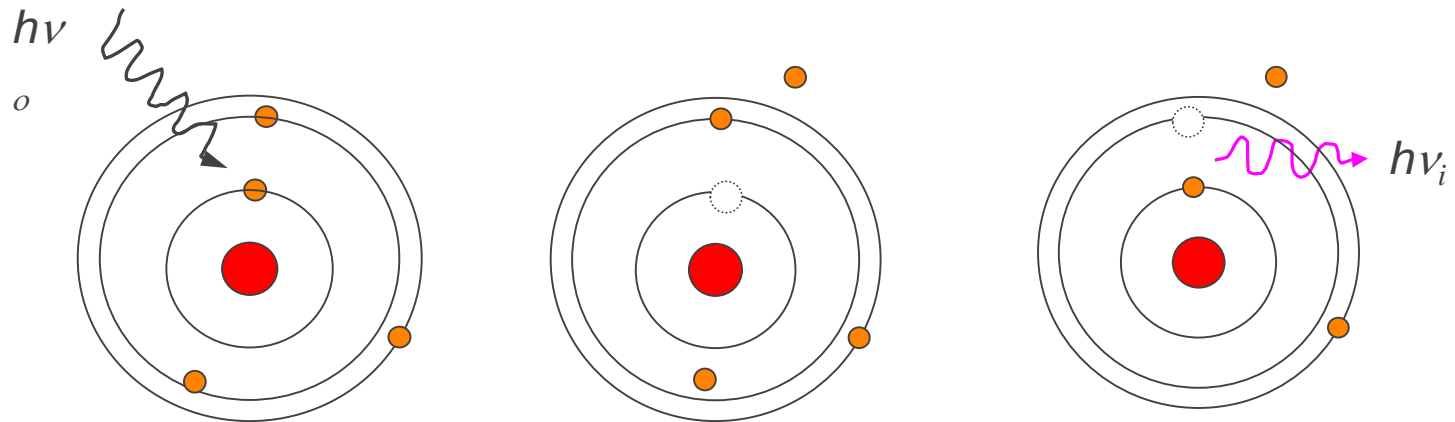


better analysis counts

# On site heavy metal testing and monitoring using monochromatic XRF methods

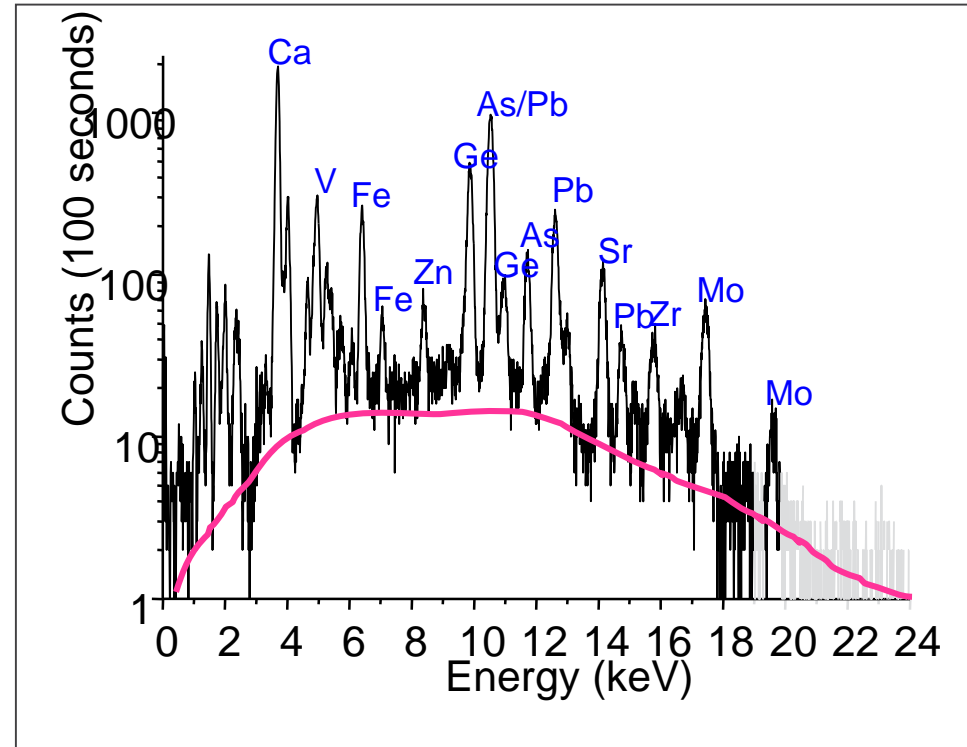
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# X-Ray Fluorescence Analysis



# Limitation of XRF

- ◆ High scattering background
- ◆ Difficult in sub-ppm level
- ◆ Matrix effect and interference



# Limitation of current field XRF

- ◆ Hand Held XRF/Portable XRF
  - ◆ Powerful tools for high level contaminations testing
  - ◆ Low cost
  - ◆ Non-destructive, no sample preparation
- ◆ Limitation of HHXRF and Portable XRF
  - ◆ Ineffective for Cd, As, and Hg
  - ◆ Inability of measure 1-20ppm range for most of metals

# Quantitative analysis in Lab

Current State - Certification: Wet Chemistry/ICP

## Wet Chemistry/ICP

- High testing costs
- Long time for results
- Sample Preparation
  - Acid Digestion
- Multi-step process increases result variability
  - Scale, moisture determination, microwave, ICP instrument
- Trained operators required
  - Introduces likelihood of operator error
- Requires expensive consumables (Gas, acid, multiple sample tubes)

# Needs for Site Testing

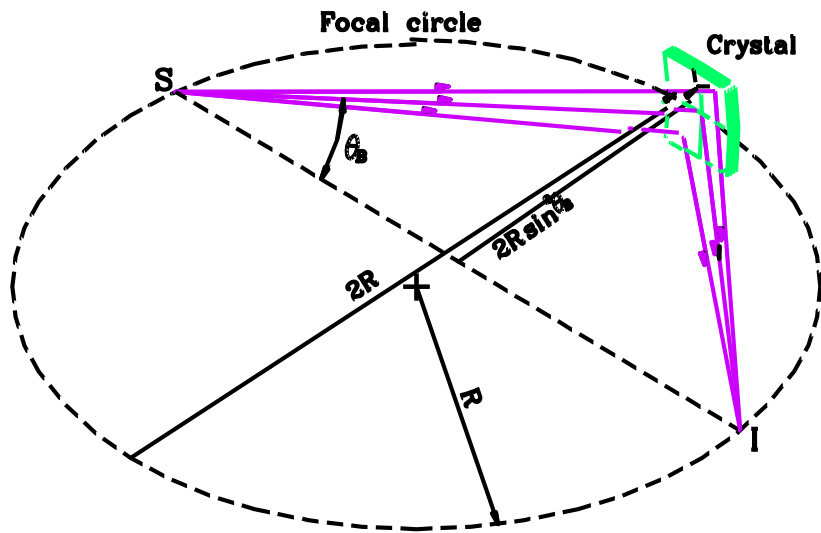
- ◆ Accurate assessment of a contaminated site often required a large number of sampling
- ◆ Large number of the samples sent to lab for analysis
- ◆ Lack of an effective site testing method is a major bottle neck for both economic cost and regulatory enforcement

# As and Hg Site Testing

- ◆ Meaningful As testing at a contaminated site is difficult if Pb level is relatively high
- ◆ Meaningful level of Hg on site testing is almost impossible

# Doubly Curved Crystal Optic

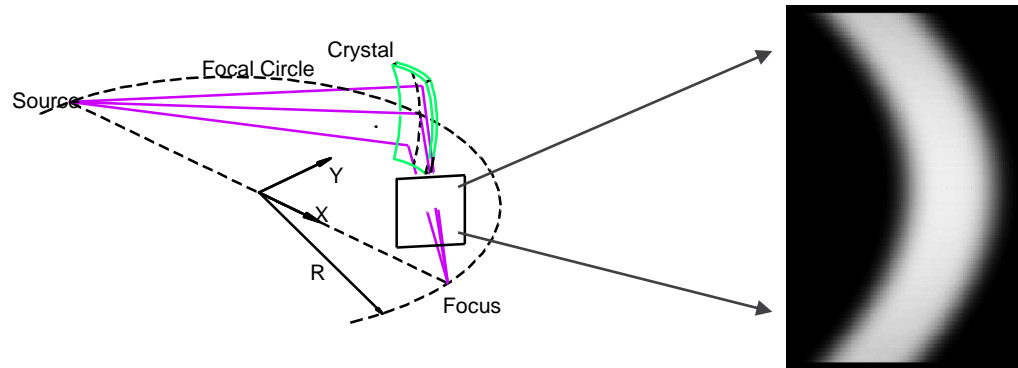
- Point Focusing Geometry



- Solid angle:  $\sim 0.01$  to  $0.05$  Sr.
- Beam spot size:  $50$ - $500\mu\text{m}$ , depending on the source spot
- Reflection efficiency  $\sim 10\%$
- Beam flux:  $\sim 10^8$ - $10^{10}$  photons/s
- Highly monochromatic

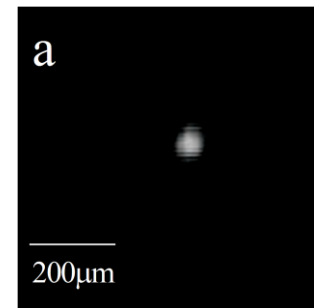
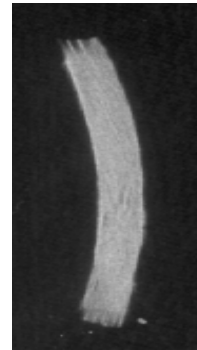


# DCC Beam Profile

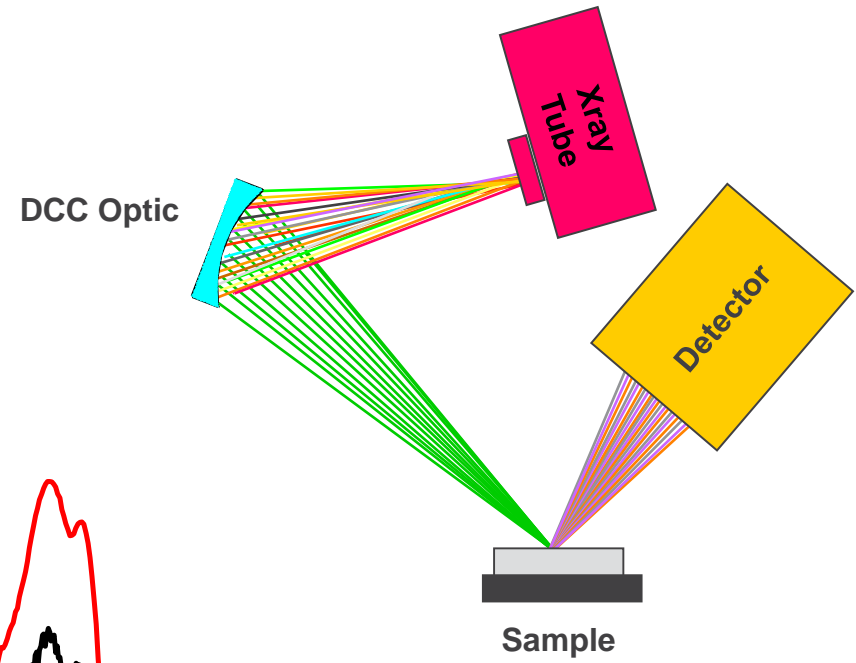
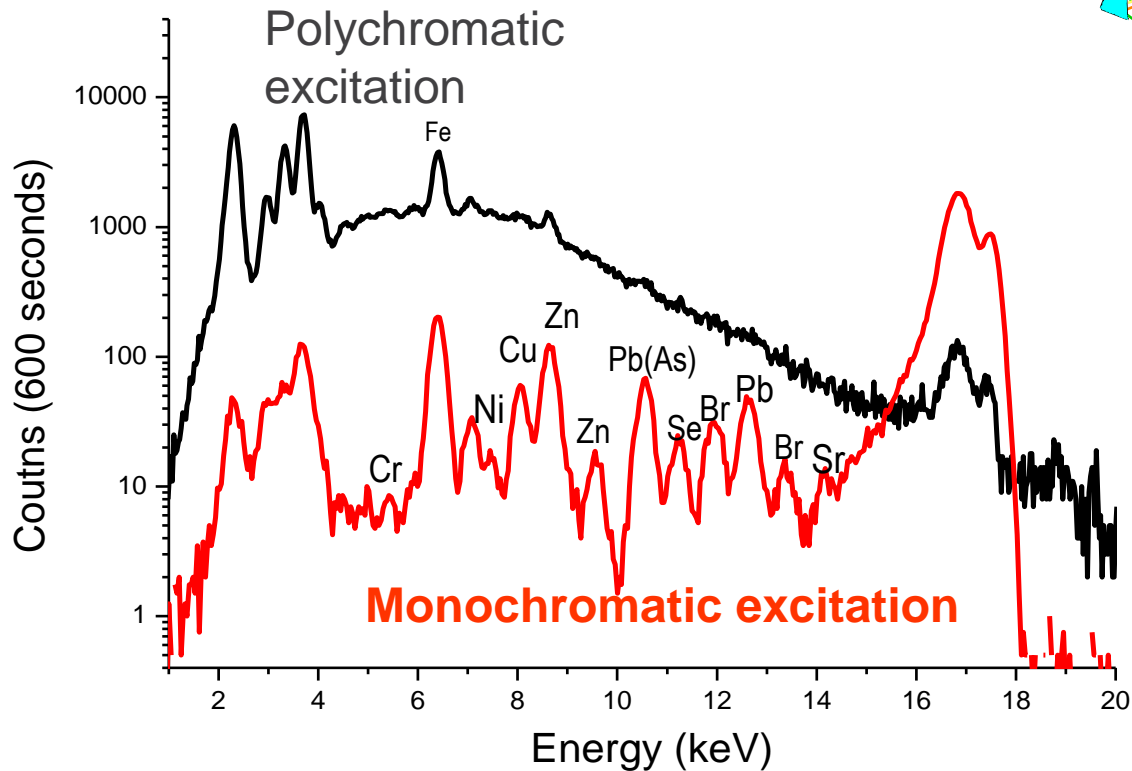


The deviation of incident angle  
from the Bragg angle

$$\Delta\theta = \theta - \theta_B$$
$$\approx 0.5 (x/2R)^2 \cot\theta_B$$

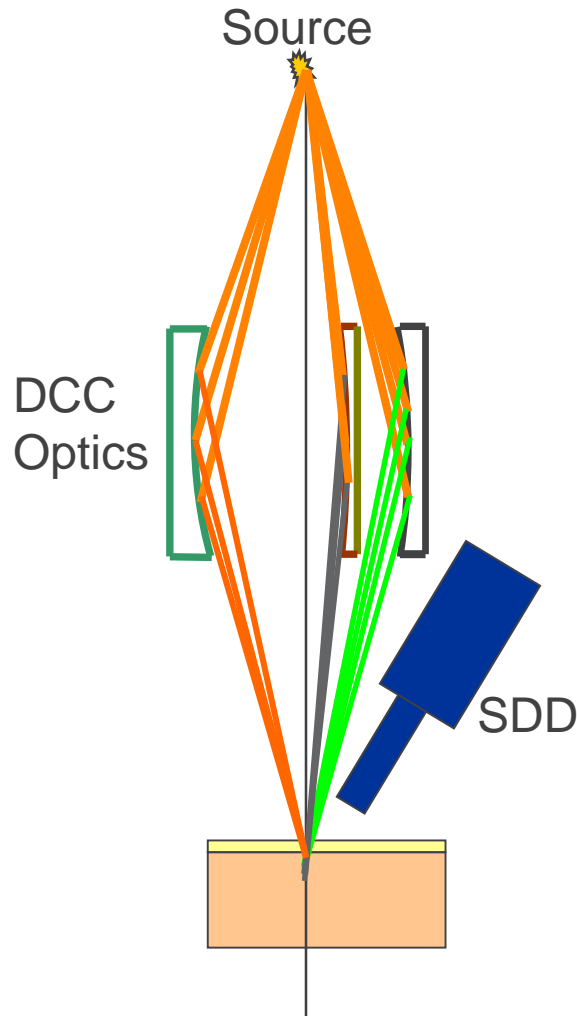


# Monochromatic EDXRF--HDXRF



- Very low background
- Clean Spectrum
- Better Precision
- Superior reproducibility

# Portable HDXRF



## HD Rocksand™ Analyzer

Lightweight and highly portable, HD Rocksand™ delivers ultra low-level heavy metal detection in soil

HD Rocksand uses the same HDXRF® technology that has come to be trusted by regulators and industry experts in fields that require:

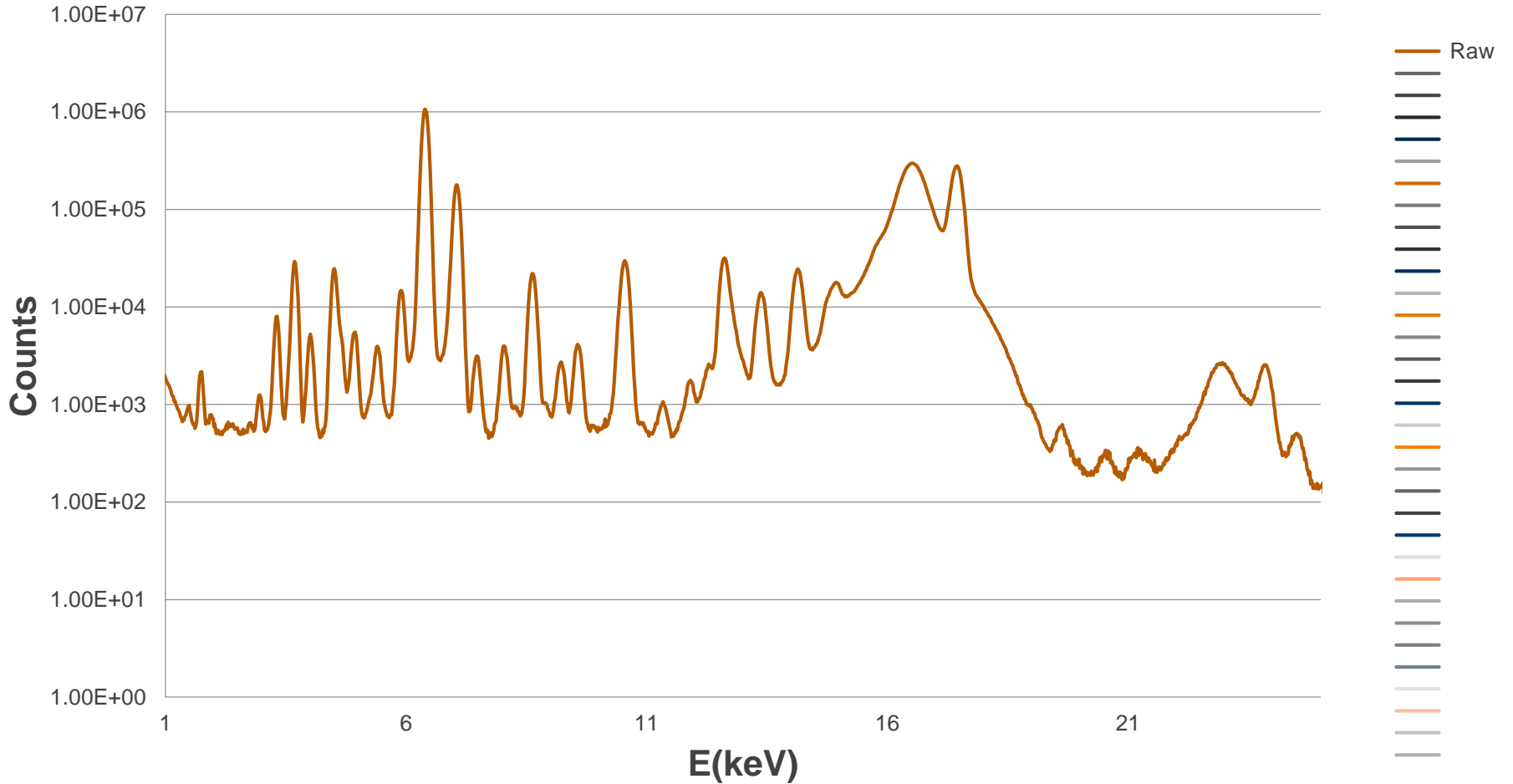
- Best-in-class levels of detection
- Fast results for critical decisions
- Testing the most challenging sample types



- 3 Monochromatic beams
- Low background
- Selected excitation
- Silicon drifted Detector (SDD)

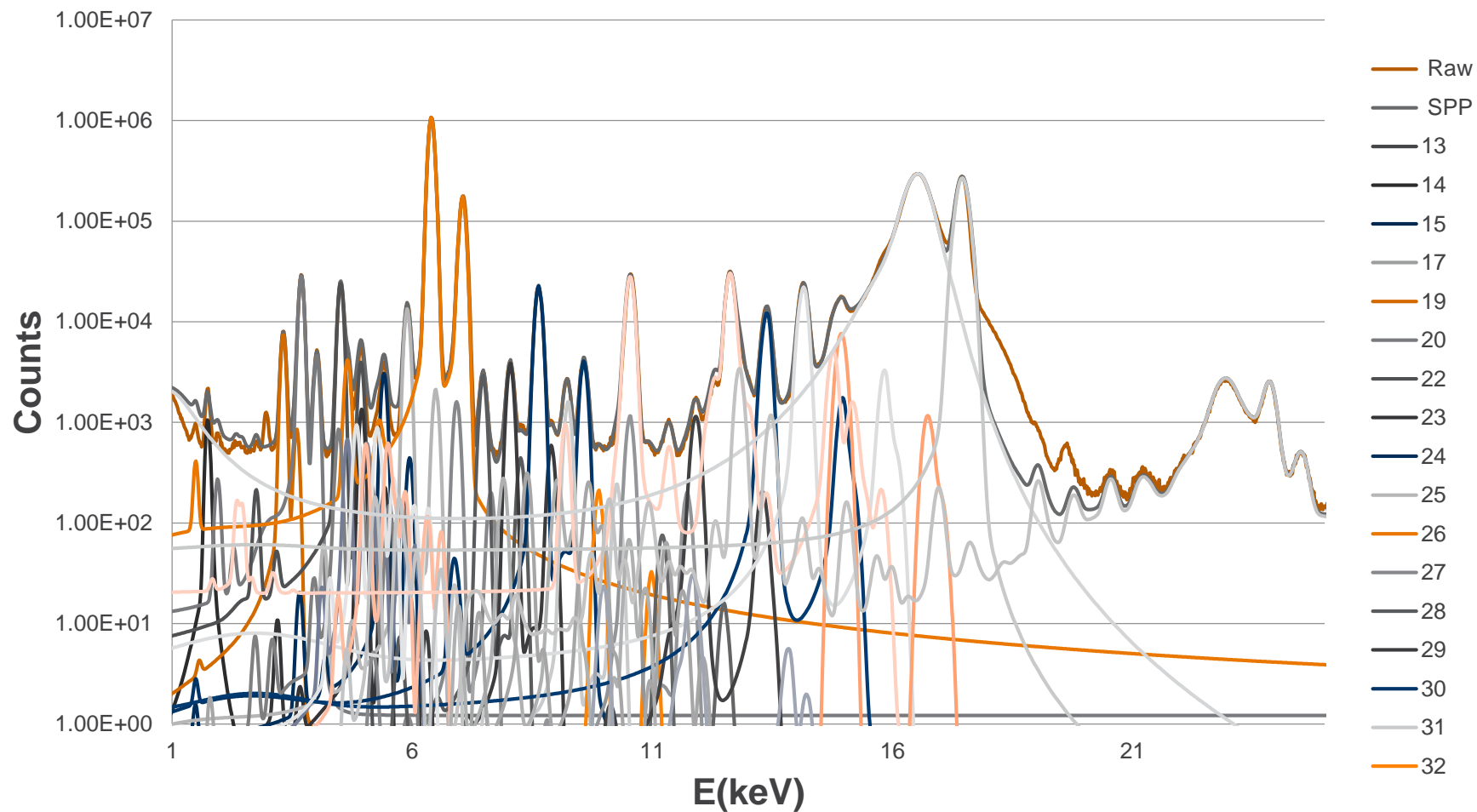
# Mid-energy Spectrum

NIST2586



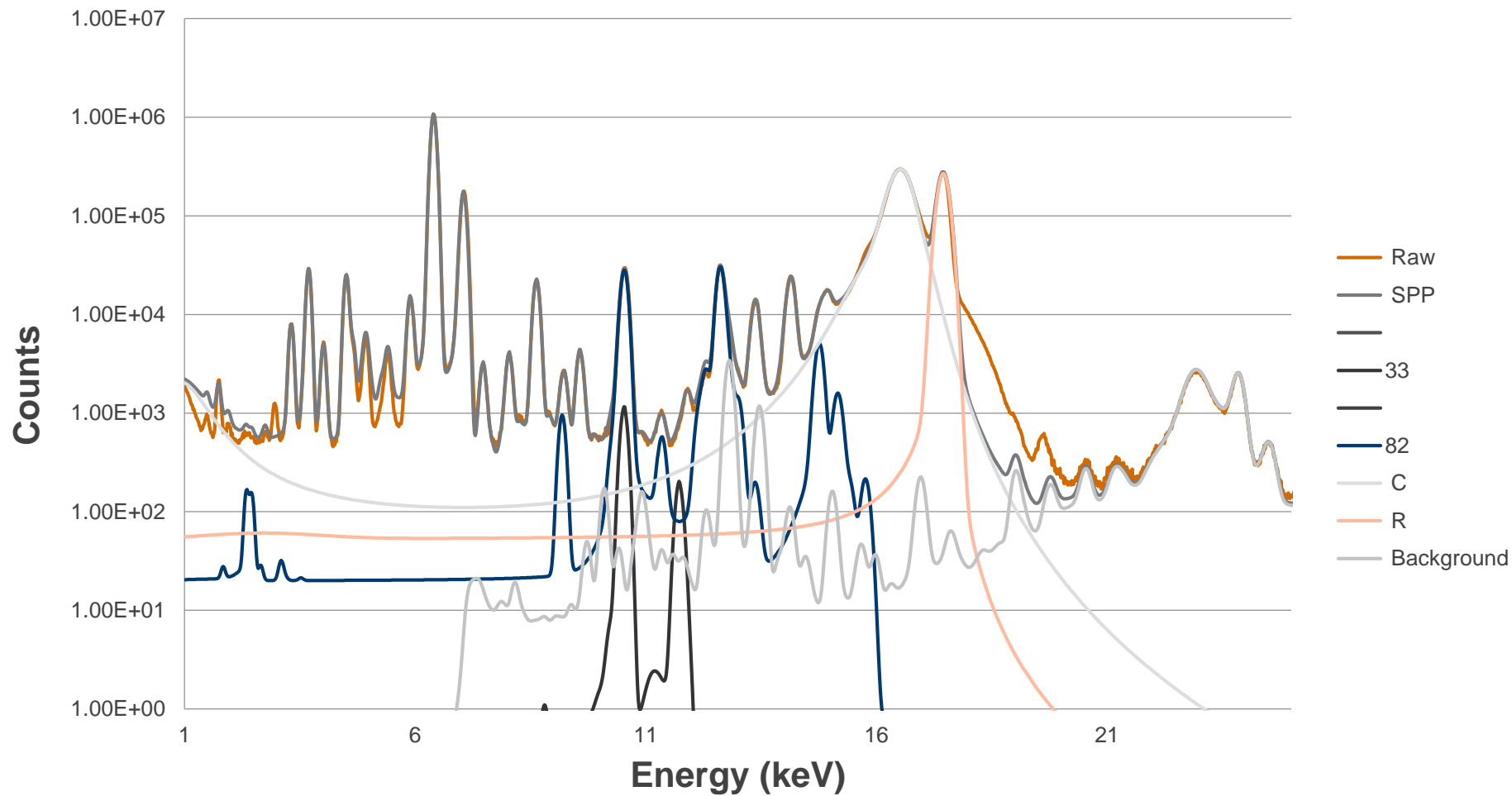
# Mid-energy Spectrum

NIST2586



# As/Pb in soil

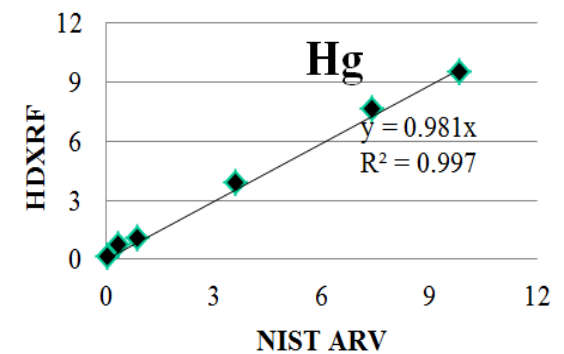
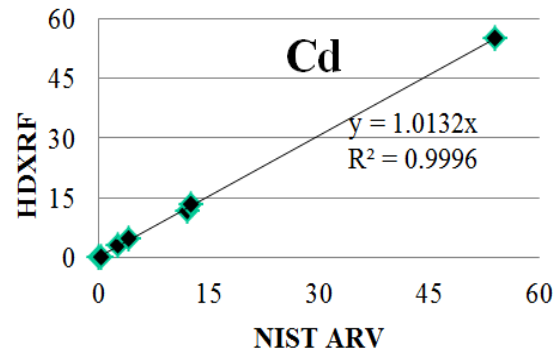
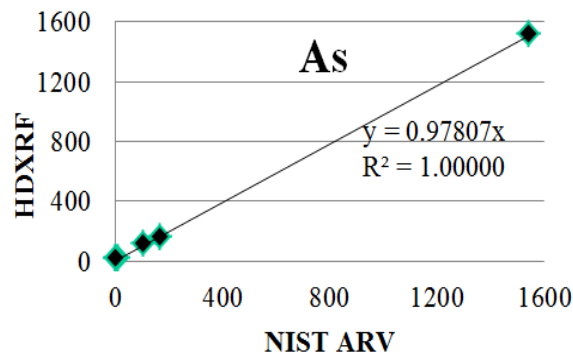
NIST2586



# System Accuracy—NIST Standards

Accepted Reference Values (ARV) (mg/kg) for NIST SRMs Used in Method Precision

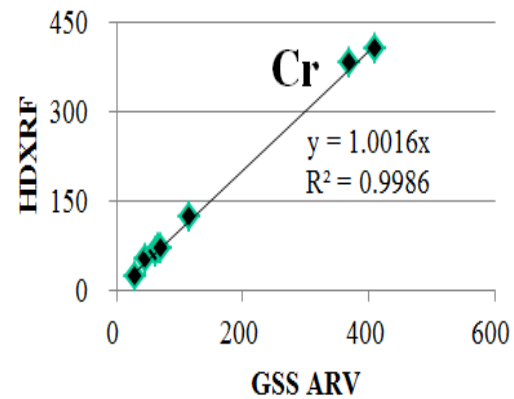
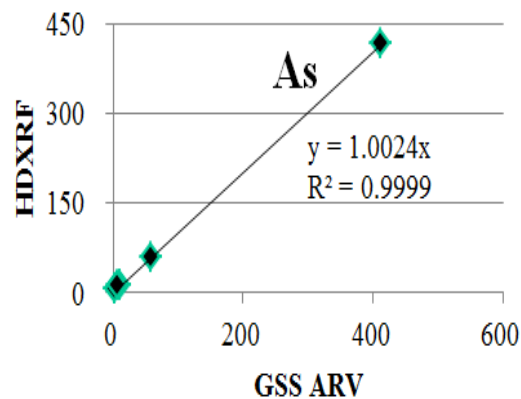
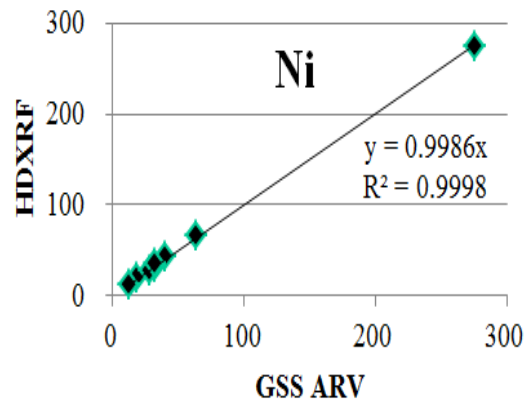
Part #	Description	Cr	Ni	As	Cd	Hg	Pb
1646a	Estuarine Sediment	40.9	23	6.23	0.148	0.04	11.7
2586	Trace Elements in Soil Containing Pb from Paint	301	75	8.7	2.71	0.367	432
2709a	San Joaquin Soil	130	85	10.5	0.371	0.9	17.3
2710a	Montana I Soil	23	8	1540	12.3	9.88	5520
2711a	Montana II Soil	52.3	21.7	107	54.1	7.42	1400
2782	Industry Sludge, Solid Waste	109	154.1	166	4.17	1.1	574
2781	Domestic Sludge, Solid Waste	202	80.2	7.82	12.78	3.64	202



Output from HDXRF soil analyzer measured on NIST soil standard samples

# System Accuracy—GSS Standards

Part #	Description	Cr	Ni	Cu	Zn	As	Pb
GSS2	Chinese National Soil Standard	52.01	19.33	15.77	40.21	12.51	19.71
GSS3	Chinese National Soil Standard	23.22	11.67	11.35	29.47	3.17	26.51
GSS4	Chinese National Soil Standard	377.55	66.05	41.92	214.89	60.17	60.24
GSS5	Chinese National Soil Standard	122.57	41.46	140.59	490.66	412.75	551.77
GSS7	Chinese National Soil Standard	403.72	275.25	101.77	143.41	2.98	14.49
GSS8	Chinese National Soil Standard	68.85	30.19	23.94	65.43	13.02	18.90
GSS13	Chinese National Soil Standard	63.42	27.63	21.89	62.79	10.21	21.51
GSS14	Chinese National Soil Standard	68.33	32.57	27.63	93.11	8.51	30.61

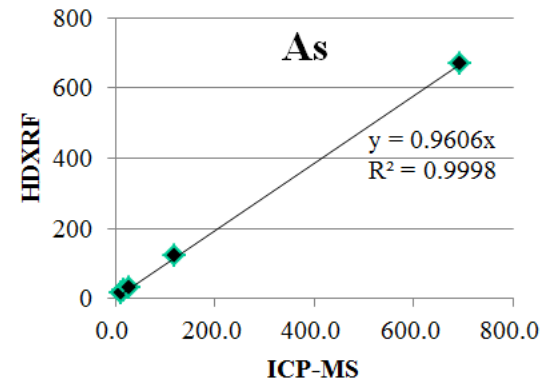
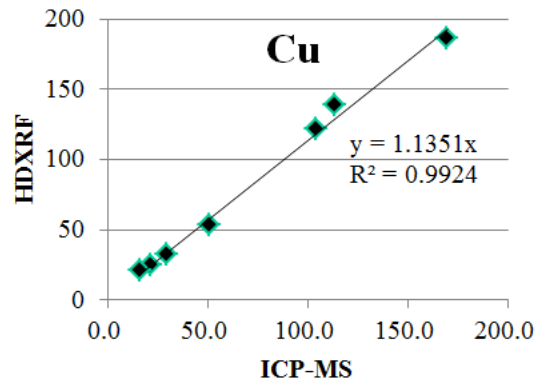
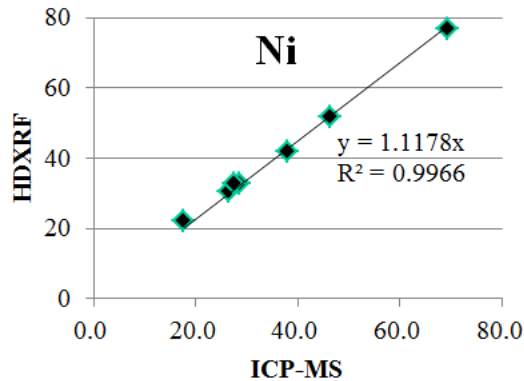


Output from HDXRF soil analyzer measured on GSS soil standard samples



# Comparison with ICP

## Real-World Samples



Output from HDXRF soil analyzer measured on real-world samples

# ASTM D8064

## ASTM D8064-16 Standard Test Method for Elemental Analysis of Soil and Solid Waste by Monochromatic Energy Dispersive X-ray Fluorescence Spectrometry Using Multiple Monochromatic Excitation Beams

Active Standard(Latest Version)

### Abstract

### Scope

1.1 This test method is based upon energy-dispersive X-ray Fluorescence (EDXRF) spectrometry using multiple monochromatic excitation beams for detection and quantification of selected heavy metal elements in soil and related solid waste.

1.2 This test method is also known as High Definition X-ray Fluorescence (HDXRF) or Multiple Monochromatic Beam EDXRF (MMB-EDXRF).

1.3 This test method is applicable to various soil matrices for the determination of Cr, Ni, As, Cd, Hg, and Pb in the range of 1 to 5000 mg/kg, as specified in Table 1 and determined by a ruggedness study using representative samples. The limit of detection (LOD) for each element is listed in Table 1. The LOD is estimated by measuring a SiO<sub>2</sub> blank sample (see Table X1.1 in Appendix X1).

Element	LOD (mg/kg)	Method Range (mg/kg)
Cr	5	15 – 500
Ni	1.5	4.5 – 500
As	0.4	1.2 – 2000
Cd	0.8	2.4 – 100
Hg	0.5	1.5 – 50
Pb	0.5	1.5 – 5000

# NIST SRM 1646a Estuarine Sediment Results for Single Site Repeatability Study (mg/kg)

SRM 1646a	Cr	Ni	As	Cd	Hg	Pb
1	41.57	24.34	6.70	<1.12	<0.36	11.98
2	39.91	23.91	6.86	<1.16	<0.37	11.68
3	38.20	21.99	6.67	<1.15	<0.37	11.49
4	42.73	22.27	6.53	<1.16	<0.39	11.89
5	41.66	23.30	6.63	<1.14	<0.37	11.81
6	41.95	18.90	6.42	<1.16	<0.39	12.01
7	41.93	21.70	6.63	<1.01	<0.39	11.99
8	40.71	21.72	6.81	<1.16	<0.37	11.58
9	42.93	23.38	6.58	<1.18	<0.36	11.87
10	45.01	19.19	6.79	<1.17	<0.39	12.01
<b>Average</b>	41.66	22.07	6.66	...	...	11.83
<b>Stand. Dev.</b>	1.83	1.84	0.14	...	...	0.19
<b>RSD</b>	4.39%	8.33%	2.05%	...	...	1.58%
<b>ARV</b>	40.9	23	6.23	0.148	0.04	11.7
<b>Bias</b>	1.86%	-4.04%	6.90%	...	...	1.11%

# Low As and Cd level with high Pb

SRM 2586	Cr	Ni	As	Cd	Hg	Pb
1	311.7	72.09	7.38	2.89	<0.35	422.6
2	319.8	72.52	6.92	2.95	0.62	416.3
3	318.2	73.51	8.52	2.97	0.36	426.8
4	310.2	72.51	8.33	2.37	0.39	424.5
5	311.0	73.01	8.70	2.87	1.00	423.1
6	331.4	72.89	7.79	2.75	<0.75	421.8
7	310.4	72.39	9.44	2.29	0.68	424.0
8	310.2	73.73	8.73	3.34	0.71	421.3
9	303.3	72.81	8.42	3.34	0.42	424.2
10	306.1	73.66	7.36	3.18	0.92	423.2
<b>Average</b>	313.2	72.91	8.16	2.89	0.63	422.8
<b>Stand. Dev.</b>	8.02	0.57	0.77	0.36	0.24	2.75
<b>RSD</b>	2.56%	0.78%	9.49%	12.31%	37.70%	0.65%
<b>ARV</b>	301	75	8.7	2.71	0.367	432
<b>Bias</b>	4.06%	-2.79%	-6.21%	6.64%	71.66%	-2.13%

# Hg contamination

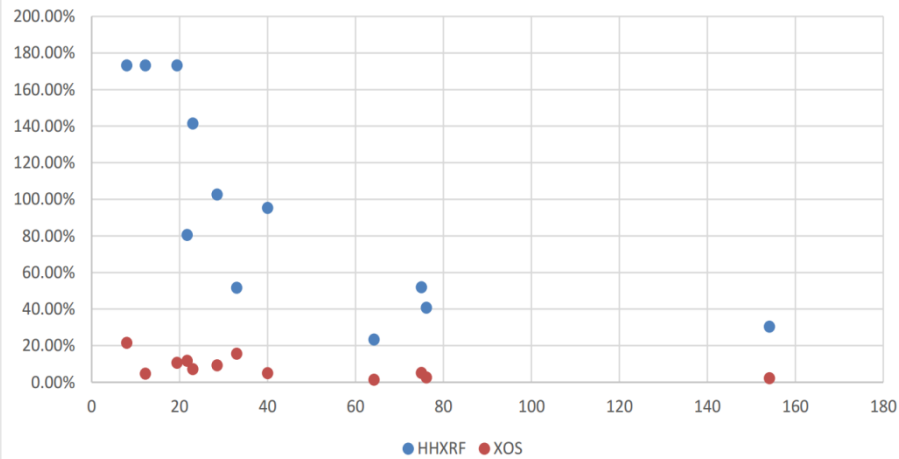
SRM 2711a	Cr	Ni	As	Cd	Hg	Pb
1	57.57	18.67	100.9	56.35	7.49	1404.0
2	56.97	18.69	107.2	55.54	7.01	1407.3
3	49.53	19.13	105.8	55.05	7.27	1403.9
4	53.98	17.97	107.5	55.21	8.00	1404.8
5	54.38	18.29	103.7	55.03	7.32	1405.0
6	54.78	19.00	102.6	55.63	7.61	1402.0
7	52.26	19.47	105.0	54.21	7.30	1403.8
8	54.6	18.65	106.6	53.44	7.21	1406.6
9	57.85	18.65	104.9	54.44	7.74	1404.1
10	51.09	19.12	101.2	55.48	7.93	1404.7
<b>Average</b>	54.3	18.76	104.5	55.04	7.49	1404.6
<b>Standard Deviation</b>	2.75	0.43	2.37	0.83	0.33	1.49
<b>RSD</b>	5.06%	2.32%	2.27%	1.50%	4.37%	0.11%
<b>ARV</b>	52.3	21.7	107	54.1	7.42	1400
<b>Bias</b>	3.82%	-13.55%	-2.30%	1.74%	0.94%	0.33%

# Screening Hg at 1 ppm level

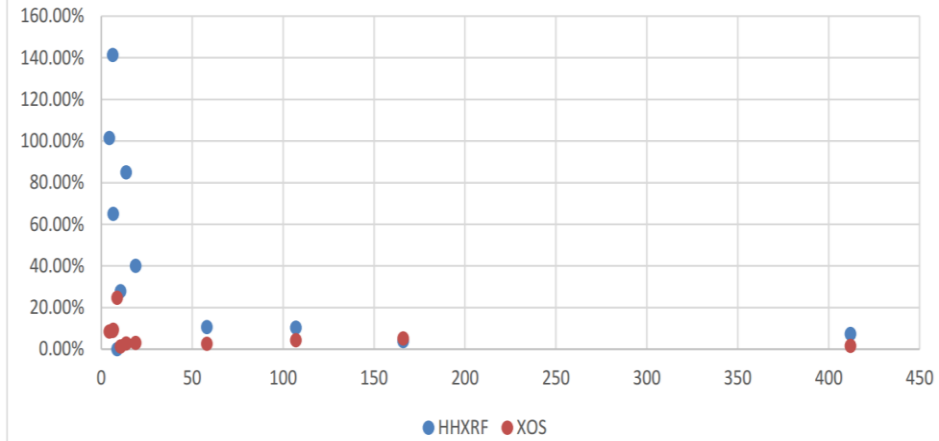
SRM 2709a	Cr	Ni	As	Cd	Hg	Pb
1	137.3	88.50	12.23	<1.36	1	18.09
2	135.3	87.03	12.24	<1.34	0.72	18.35
3	130.1	86.37	10.73	<1.33	0.90	18.02
4	134.2	86.30	10.90	<1.32	1.05	18.03
5	133.7	86.57	11.93	<1.34	1.20	18.02
6	132.3	87.37	11.44	<1.32	1.11	18.36
7	130.3	87.66	11.27	<1.35	0.86	17.99
8	130.5	86.67	11.90	<1.35	1.27	18.17
9	134.5	86.95	11.21	<1.37	1.09	17.91
10	138.5	86.66	12.40	<1.36	0.37	17.77
<b>Average</b>	133.7	87.01	11.63	...	0.96	18.07
<b>Stand. Dev.</b>	2.91	0.68	0.59	...	0.26	0.18
<b>RSD</b>	2.18%	0.78%	5.10%	...	27.47%	1.02%
<b>ARV</b>	130	85	10.5	0.37	0.9	17.3
<b>Bias</b>	2.82%	2.36%	10.76%	...	6.67%	4.45%

# Comparison with HHXRF

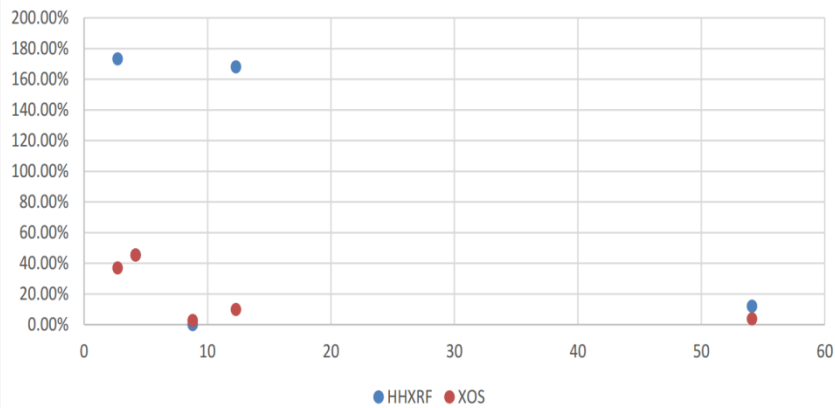
### Ni RSD



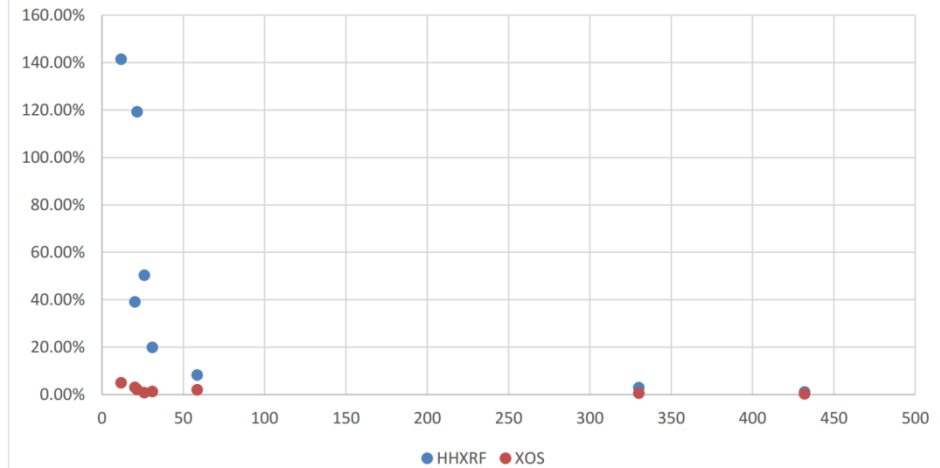
### As CRM



### Cd RSD



### Pb RSD

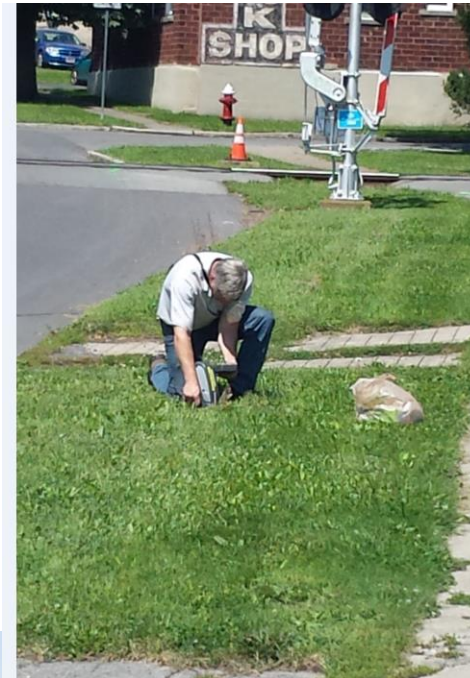
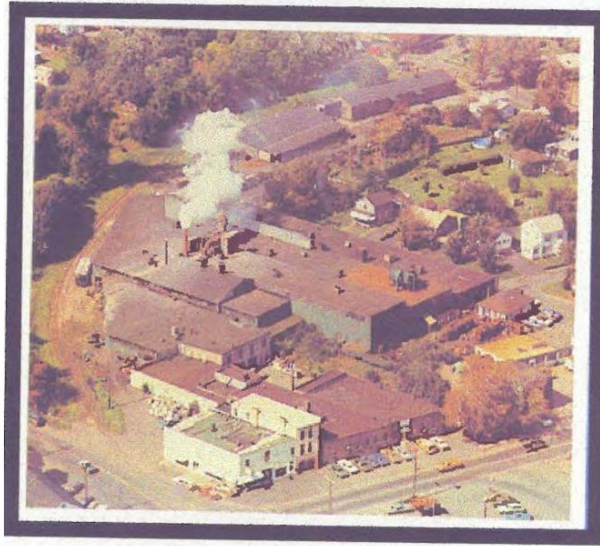


Conf

# Case Study—Upstate NY As Site

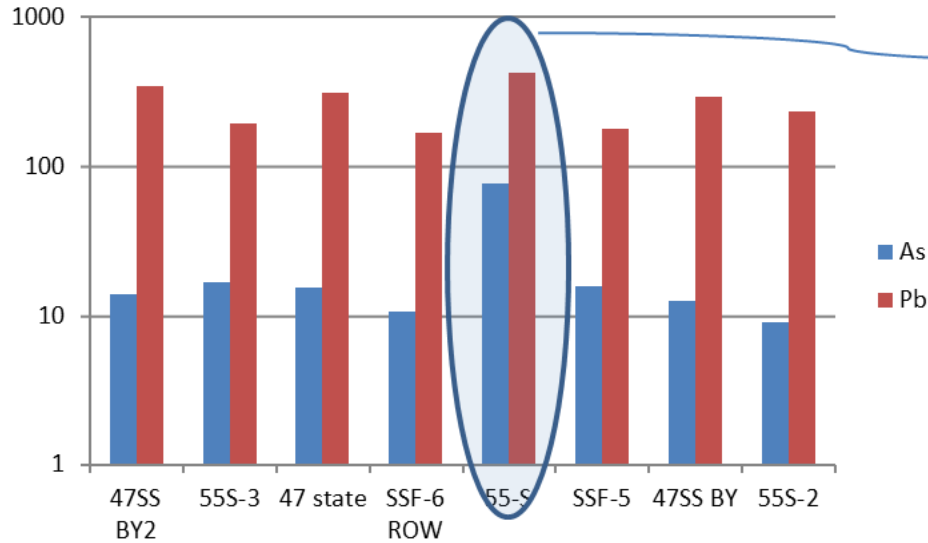
## Soil Sampling Strategy/Plan

Former Geneva Foundry (site #B00019) – 43 Jackson St. – Geneva, NY

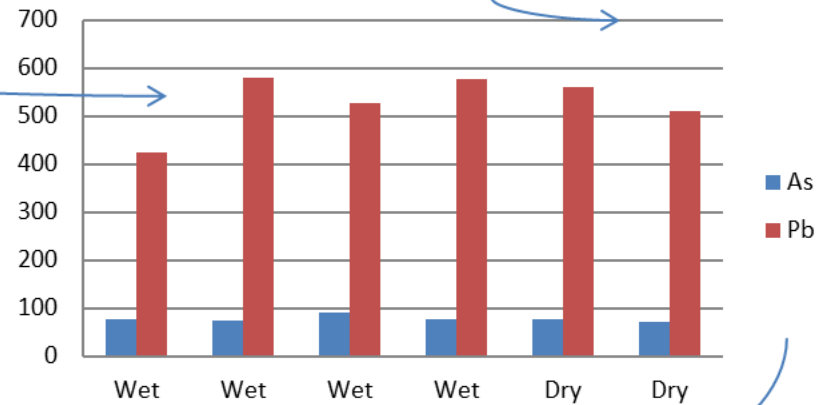




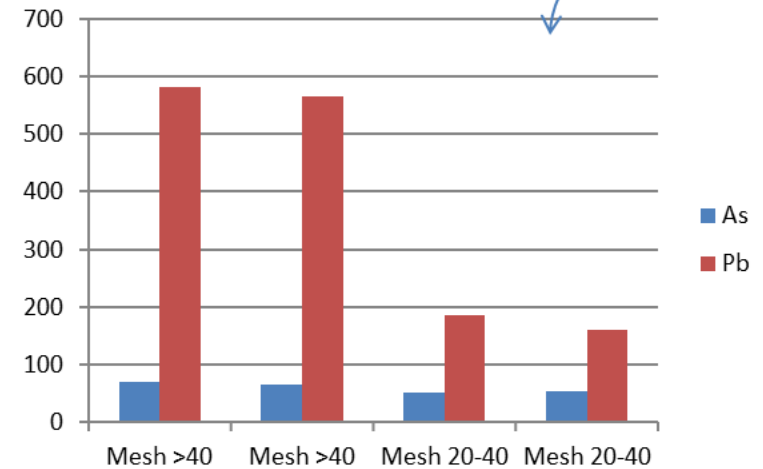
# Case Study—Geneva NY As Site



**Direct Measurements**



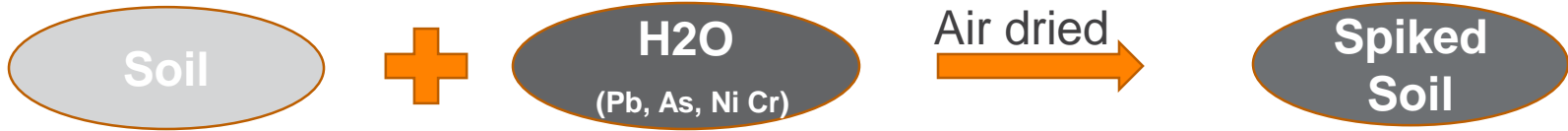
**Wet to Dry**



**20-40 Mesh**

# Matrix Spiked

## NY Geneva Soil Result and Matrix Spike Recovery

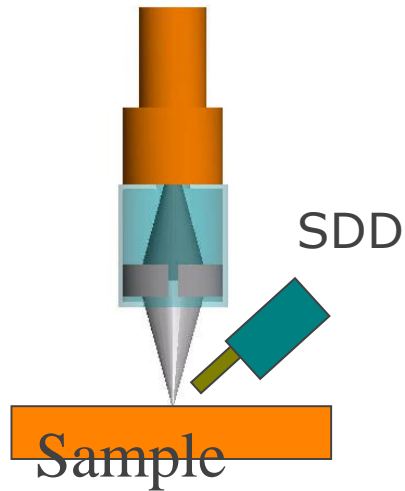


	Pb	As	Ni	Cr
<b>unspiked</b>				
1	347	25.2	51.7	71.2
2	362	27.1	53.6	83.7
3	397	19.2	48.7	85.9
4	394	20.6	58.1	84.7
5	346	20.3	53.7	78.7
mean	369.2	22.48	53.16	80.84
<b>spiked</b>				
1	754	48.7	130	179
2	753	48.7	123	155
3	812	45.4	133	179
4	702	38.2	118	183
5	773	50.8	122	200
mean	758.8	46.36	125.2	179.2
STD	39.73	4.95	6.14	16.07
R STD (%)	5.24	10.68	4.9	8.97
Recovery (%)	102.53	91.85	127.64	122.95

# The Cd problem

- Cd is highly toxic element
- Cd contamination in agriculture soil and can be transported from soil to plants and crops
- The safety limits for wheat are at level of 0.2ppm
- The critical limits for soil is at 0.3ppm
- The only effective testing method for Cd at such level is ICP/MS at sophisticated labs

# MXRF solution



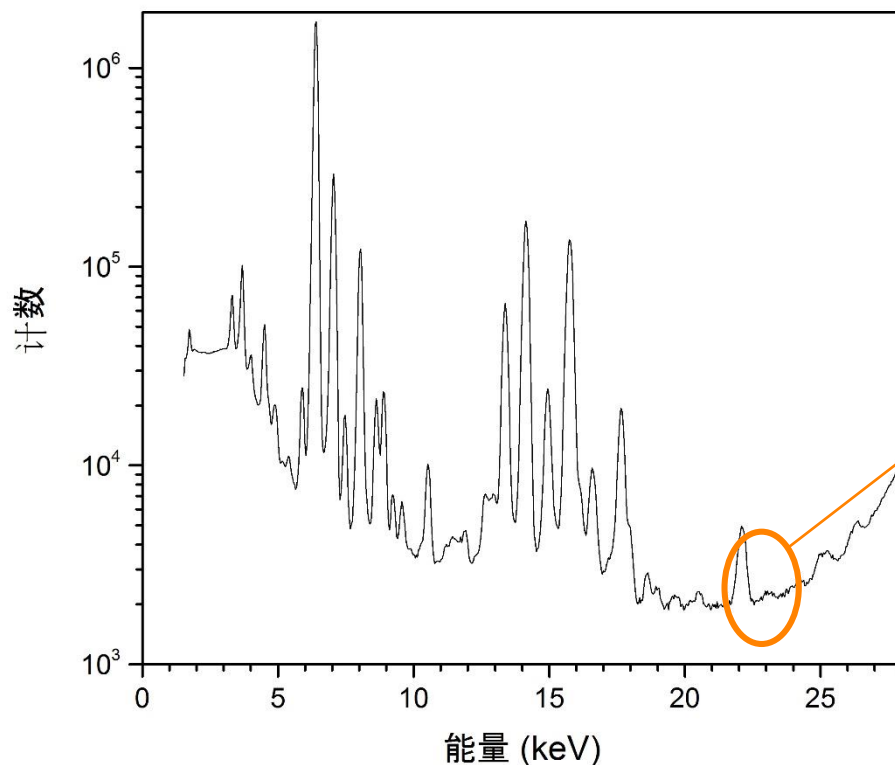
- ◆ High energy monochromatic beam excitation
- ◆ Low power x-ray tube
- ◆ Small and transportable system



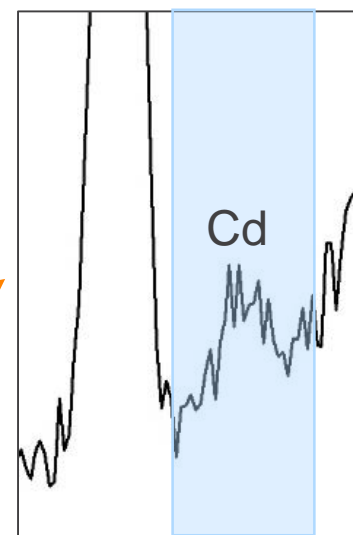
# Spectrum of low Cd sample

## ◆ NIST2709a

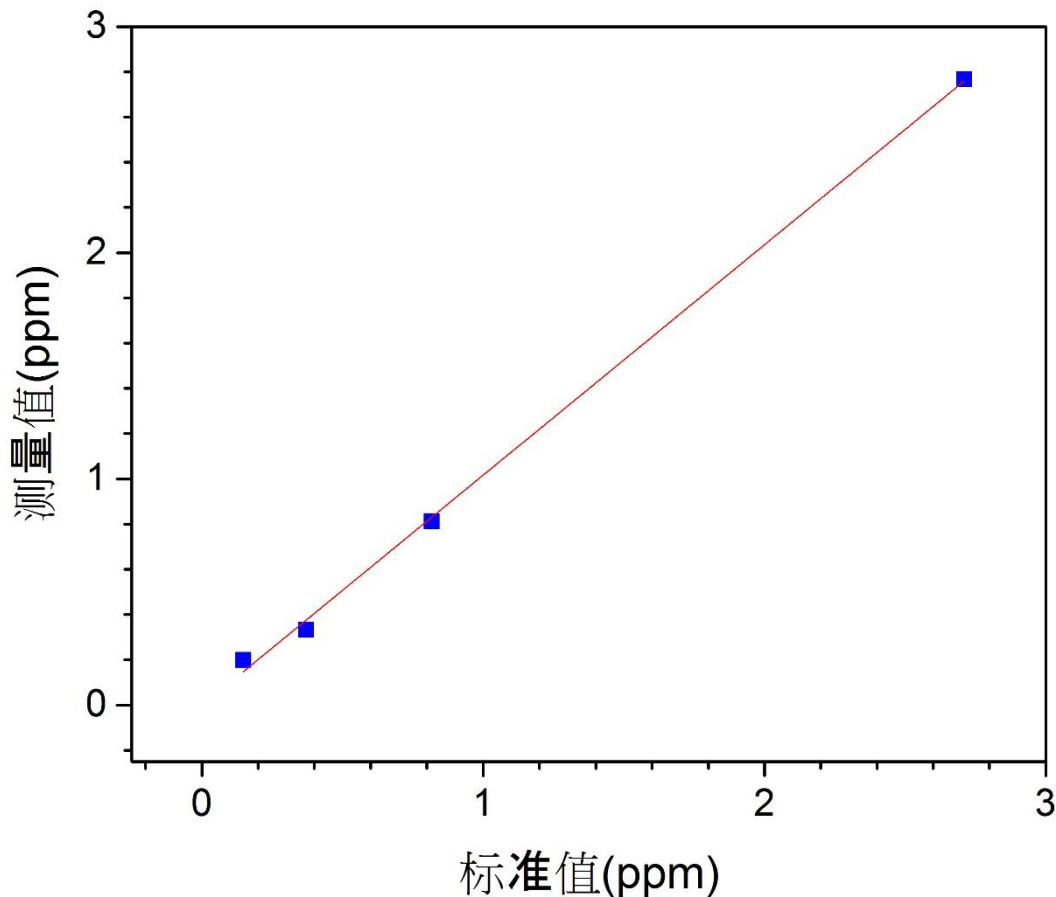
标准样品NIST2709a谱线



0.37ppm Cd, 300s



# Cd calibration and detection limit



Sample	ARV (ppm)	Measured (ppm)
NIST1646	0.148	0.199
NIST2709a	0.371	0.333
NIST2702	0.817	0.813
NIST2586	2.71	2.767

Limit of Detection(LOD) = 0.09 ppm

# Repeatability

NIST SRM2702 Soil	
# test	C(ppm)
1	0.894
2	0.801
3	0.820
4	0.780
5	0.790
<b>Aver.</b>	0.817
<b>ARV</b>	0.045
<b>Stdev.</b>	0.817

NIST SRM2709a Soil	
# test	C(ppm)
1	0.378
2	0.337
3	0.385
4	0.360
5	0.386
<b>Aver.</b>	0.369
<b>ARV</b>	0.021
<b>Stdev.</b>	0.371

NIST SRM1646a Soil	
# test	C(ppm)
1	0.143
2	0.121
3	0.156
4	0.152
<b>Aver.</b>	0.143
<b>ARV</b>	0.016
<b>Stdev.</b>	0.148

Limit of Detection(LOD) = 0.05 ppm

# Repeatability

NIST SRM1573a Leaf	
# test	C(ppm)
1	1.45
2	1.48
3	1.47
4	1.48
<b>Aver.</b>	1.47
<b>Stdev</b>	0.02
<b>ARV</b>	1.52

NIST SRM1568b rice powder	
# test	C(ppm)
1	0.034
2	0.019
3	0.041
<b>Aver.</b>	0.031
<b>Stdev</b>	0.011
<b>ARV</b>	0.0224

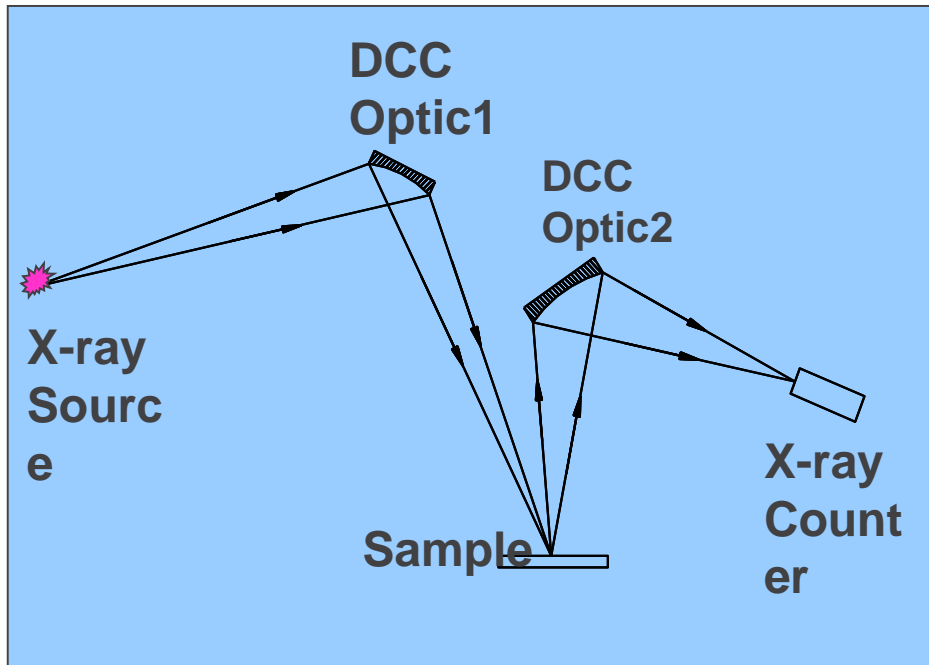
Limit of Detection(LOD) = 0.03 ppm



# Power Plant discharging Se problem

- ◆ Power plant can discharge harmful level of As and Se
- ◆ No effective on-site/online testing of Se discharge

# Monochromatic WDXRF Solution

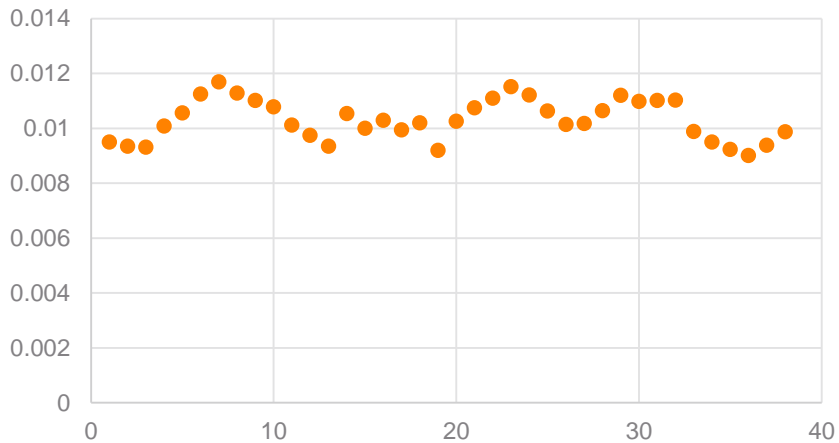


- ◆ Low Power
- ◆ Single/dual Elements
- ◆ Ultra-low Background
- ◆ High E Resolution

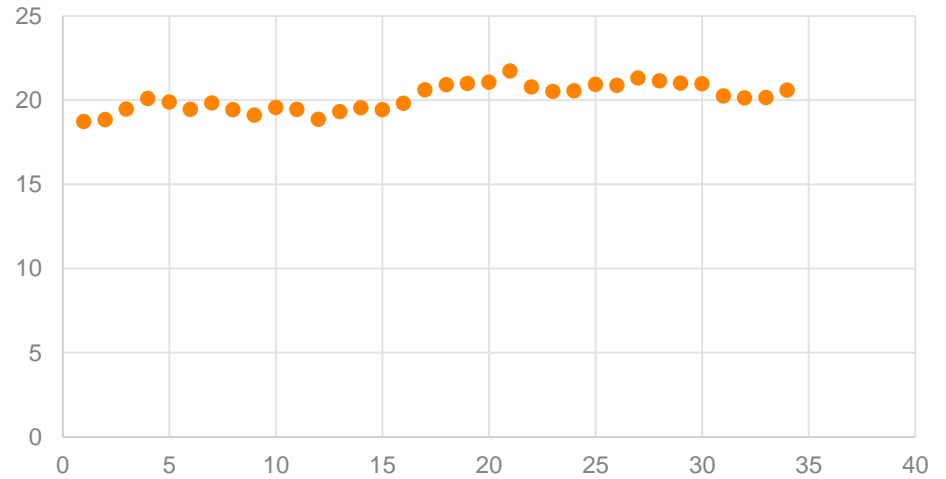


# Preliminary As testing results

10ppb sample



20ppb sample



LOD=2ppb

# On-going work

- ◆ Improve optic sensitivity
- ◆ Improve source efficiency
- ◆ Achieve ~1ppb LOD for Se feasible

# Conclusion

- A breakthrough development for heavy metal analysis in soil for contaminated sites
- First time to achieve non-destructive analysis at site in 1-10ppm concentration range for metals in soil with portable HDXRF method
- Quantitative analysis of NIST and other national standards show excellent accuracy
- Successfully achieve low level Cd analysis in agriculture soil and crops
- Demonstrate a path for on-site monitoring of low ppb level of Se or As in discharging water